higher education & training

Department:
Higher Education and Training
REPUBLIC OF SOUTH AFRICA

NATIONAL CERTIFICATE: MULTI-DISCIPLINARY DRAWING OFFICE PRACTICE

MECHANICAL DRAUGHTING

(8090244)

13 April 2021 (X-paper)
09:00–13:00

REQUIREMENTS: **ONE A2 drawing sheet (instrumental drawings)**
ONE A3 and ONE A4 drawing sheets (computer drawings)

3D CAD software may not be used.

Calculators and drawing instruments may be used.

This question paper consists of 5 pages and 3 diagram sheets.

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NATIONAL CERTIFICATE: MULTI-DISCIPLINARY DRAWING OFFICE PRACTICE
MECHANICAL DRAUGHTING
TIME: 4 HOURS
MARKS: 100

INSTRUCTIONS AND INFORMATION

1. Answer all the questions.
2. Read all the questions carefully.
3. Number the answers according to the numbering system used in this question paper.
4. Candidates using pencil must use both sides of an A2 DRAWING SHEET.
5. Candidates using a computer must plot each question on a separate A3 or A4 DRAWING SHEET.
6. Before any drawing work is done on the computer, a border must be retrieved from the symbols directory and displayed on the screen.
7. All candidate information must be printed or plotted in the title block.
8. Candidates are responsible, under suitable supervision, for the plotting of their own answers.
9. All standard symbols (mechanical) may be obtained from the symbols directory.
10. Candidates must use their discretion for dimensions not given.
11. A fillet radius of 3 mm must be used for all radii not given.
12. All drawing work must comply with the SANS 0111-1990 Code of Practice.
13. Work neatly.

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BALANCED LAYOUT AND NEATNESS OF QUESTION PAPER

Layout, neatness and general impression of DRAWING SHEETS **[5]**

QUESTION 1: CONVENTIONAL REPRESENTATION (SCREW THREAD)

Draw an external left-hand square screw thread for manufacturing. The drawing must be done according to the conventional method to speed up the process.

Draw the thread in a vertical position on the DRAWING SHEET.

INFORMATION:

- Screw thread length: 120 mm
- Pitch: 20 mm
- Nominal diameter: 80 mm **[10]**

QUESTION 2: CAM PROFILES

A cam profile is required to impart motion to a knife-edge follower.

Draw, to scale 1:1, the full profile of a disc cam.

CAM DATA:

- Minimum diameter: 30 mm
- Stroke height (lift/fall): 40 mm
- Shaft diameter: 20 mm
- Performance: Cam rises 40 mm in the first 90° of rotation according to constant velocity. It dwells for the next 90°. It falls 40 mm in the next 90° of cam rotation according to simple harmonic motion then dwells for the last 90°. Rotation of cam is clockwise.

Show the displacement diagram and all construction lines.

The displacement diagram must be drawn on the left-hand side of the cam profile. The knife-edge follower need not be drawn.

The diameter of 20 mm must be hatched accordingly. **[15]**

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QUESTION 3: SECTIONAL DRAWING

DIAGRAM SHEET 1 (attached) shows three views of a machine part in first-angle orthographic projection.

Draw, to scale 1:1 and in first-angle orthographic projection, the following views of the machine part:

3.1 Full-sectional front view on cutting plane A–A as seen from the side view (9)

3.2 Full-sectional top view on sectional plane B–B as shown on the front view. (7)

Show only the following dimensions and symbols on the drawing:

At C: Hole diameter of 20 mm with upper deviation of +15 µm and lower deviation of -15 µm (2)

At D: Hole diameter of 15 mm with upper deviation of +13 µm and lower deviation of -13 µm (2)

[20]

QUESTION 4: DETAIL DRAWING

DIAGRAM SHEET 2 (attached) shows two half-sectional views of a pivot assembly which consists of the following:

- Item 1 – Base
- Item 2 – Coupling block
- Item 3 – Pin
- Item 4 – Split pin
- Item 5 – Washer

Draw, to scale 1:1 and in first-angle orthographic projection, detail drawings of the following parts:

4.1 Base (item 1) showing the following views:

- Full-sectional front view on cutting plane Z-Z
- Full-sectional left view

Do not show any dashed lines on the drawing. (11)

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4.2 Coupling block (item 2) showing the following:

- Outside front view
- Full-sectional left view

Show dashed lines for the drilled and tapped hole in the outside view only. (9)
[20]

QUESTION 5: ASSEMBLY DRAWING

DIAGRAM SHEET 3 (attached) shows the components of a fixture to hold a workpiece to be machined in a milling machine. The complete list of parts is as follows:

• Item 1	Base	1 of	cast iron
• Item 2	G-clamp	1 of	cast iron
• Item 3	Workpiece	1 of	mild steel
• Item 4	Screw	1 of	mild steel
• Item 5	Pin	1 of	mild steel
• Item 6	Locating pin	8 of	mild steel

Make an assembly drawing to scale 1:1, showing a full-sectional front view of the fixture with the workpiece in place. (23)

HINT: Use the side view as the proper position of the workpiece in the fixture clamp.

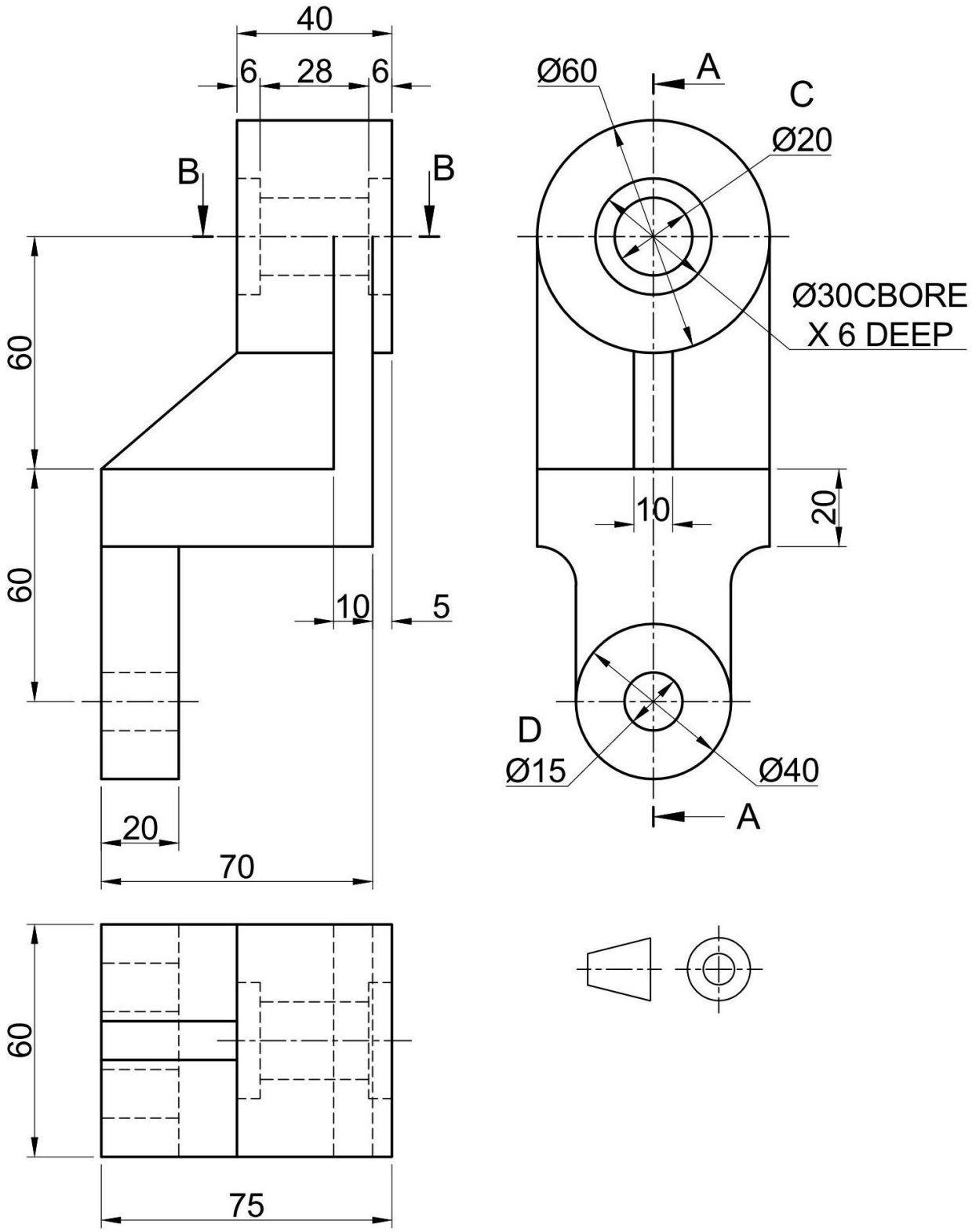
Number all items on the completed assembly drawing. (3)

Show a parts list below the completed drawing on the A2 DRAWING SHEET or on a separate DRAWING SHEET if A4 sheets are used. (4)
[30]

TOTAL: 100

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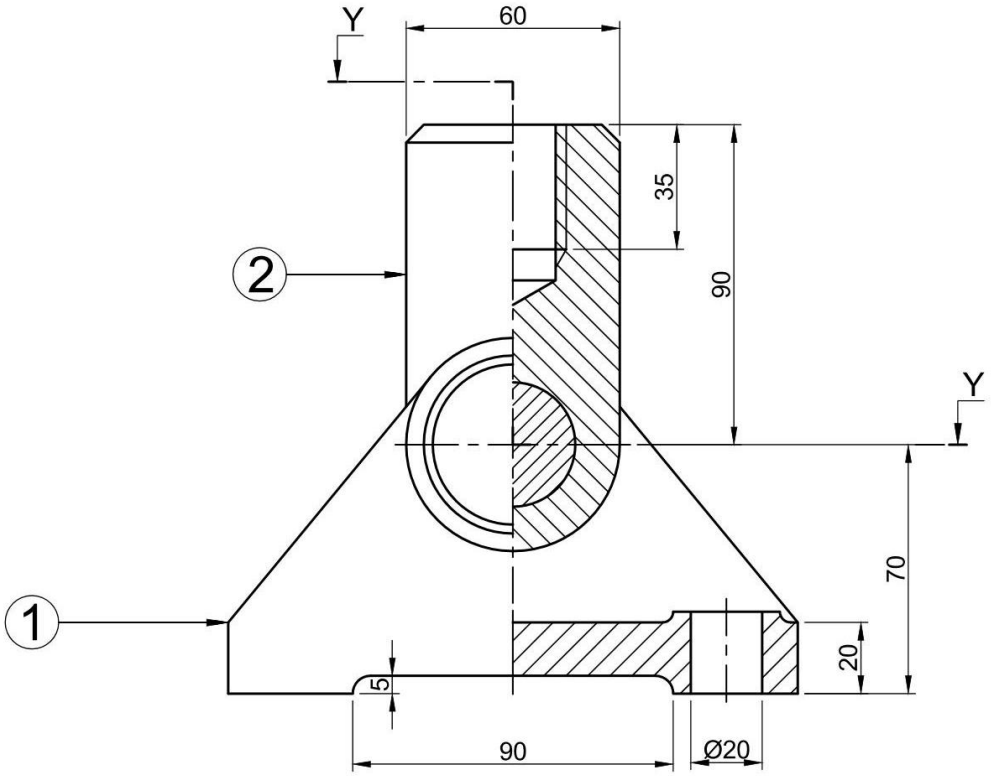
DIAGRAM SHEET 1

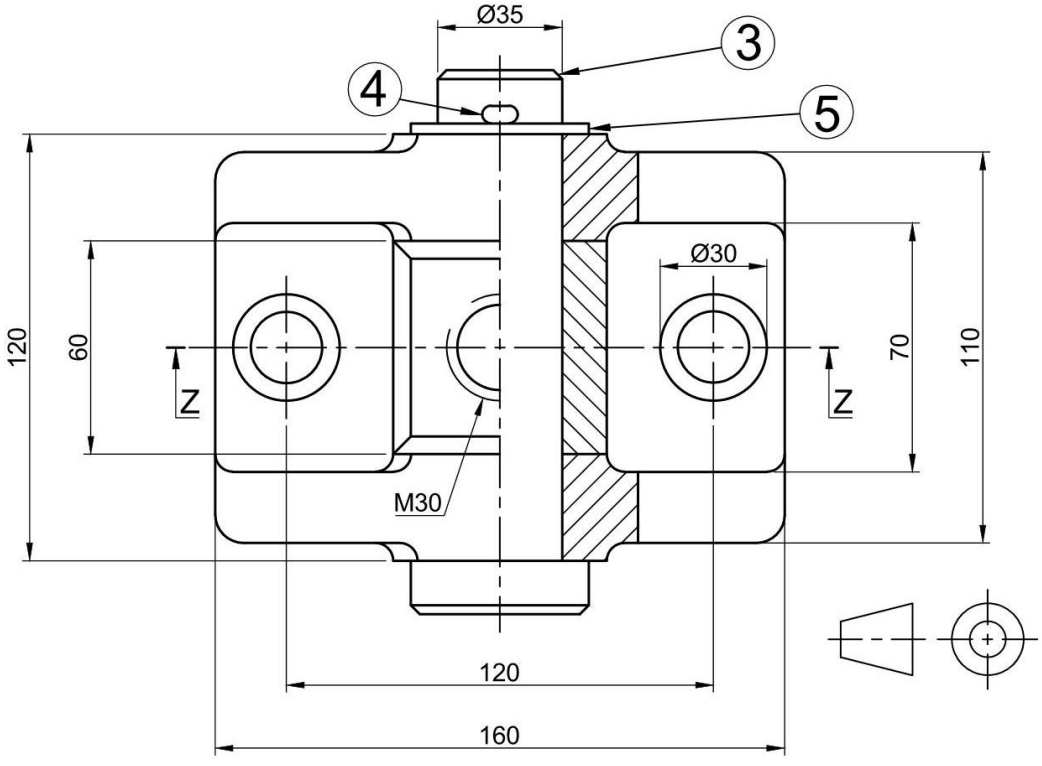


SECTIONAL DRAWING

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DIAGRAM SHEET 2

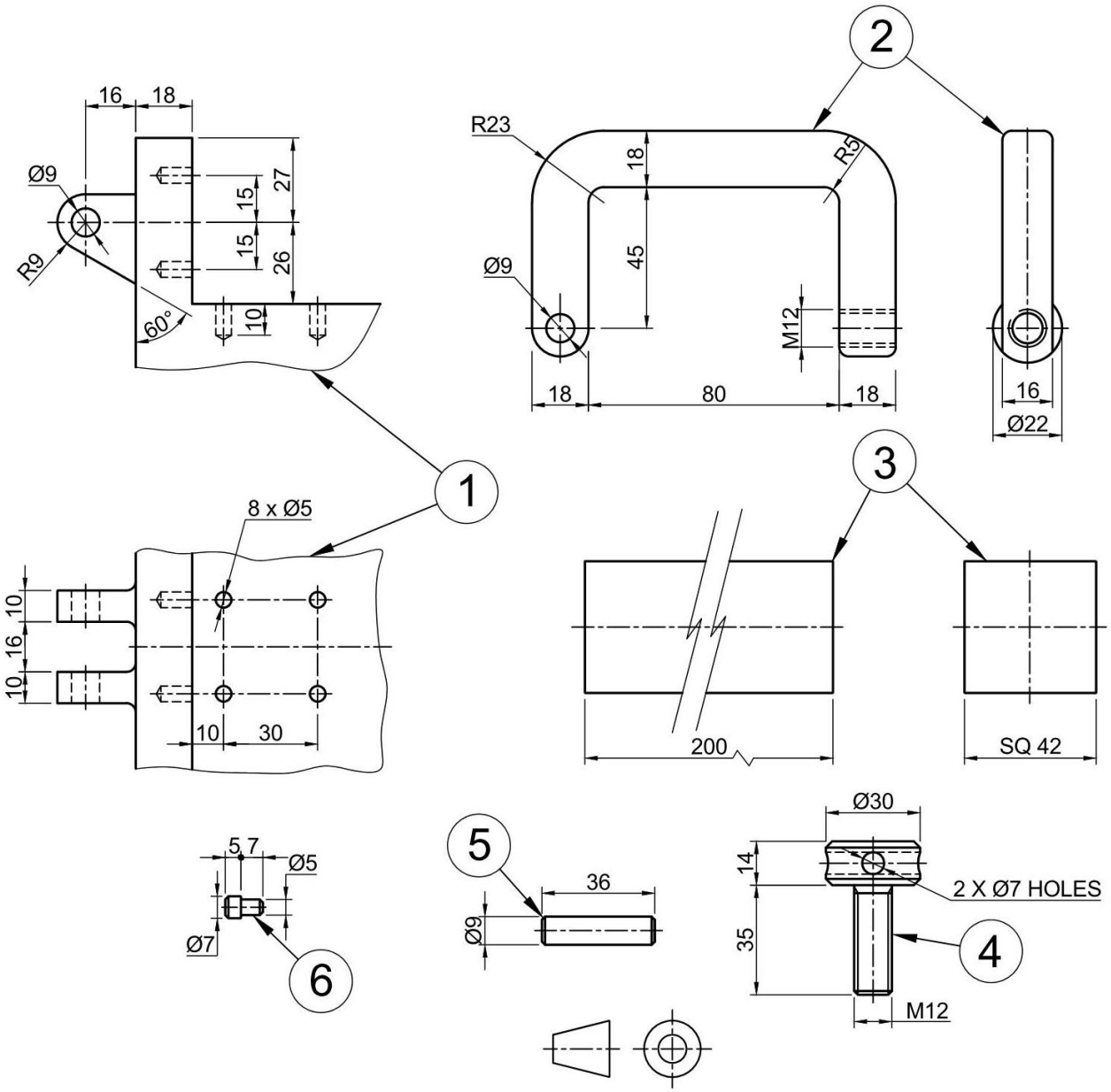




DETAIL DRAWING

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DIAGRAM SHEET 3



ASSEMBLY DRAWING

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